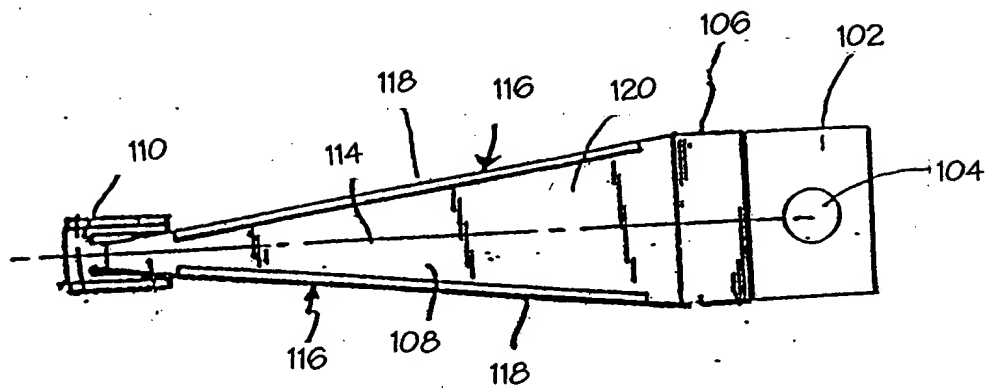
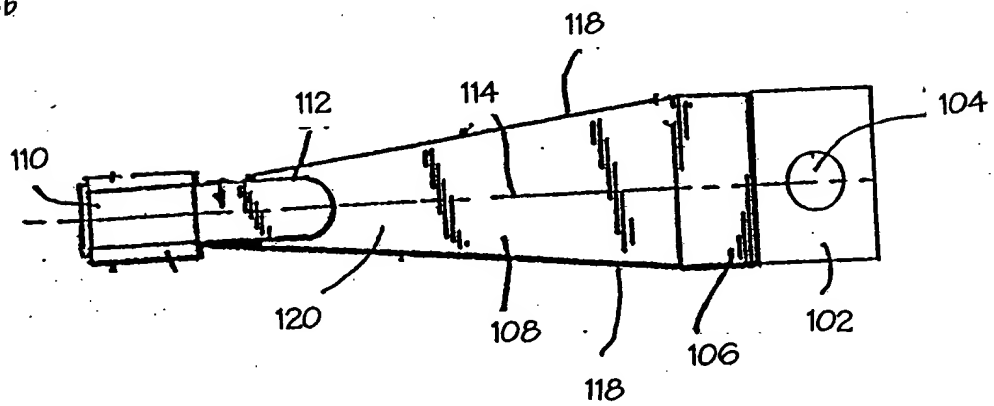


Fig. 1a



Prior Art

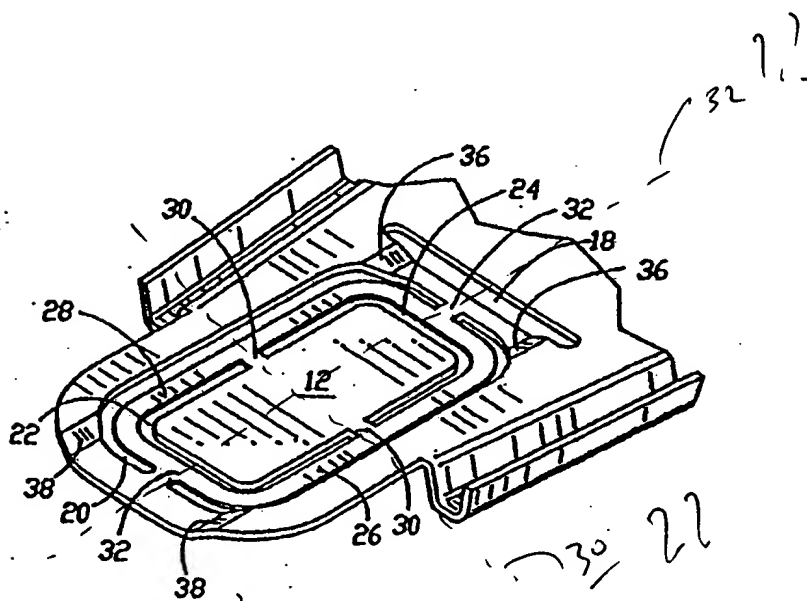
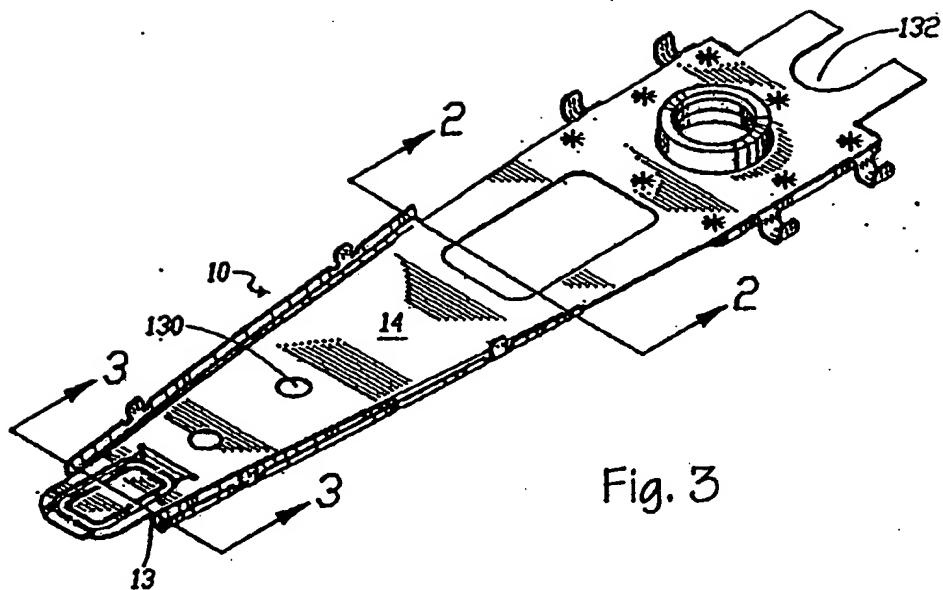
Fig. 1b



Prior Art

FIG. 1a

4206660



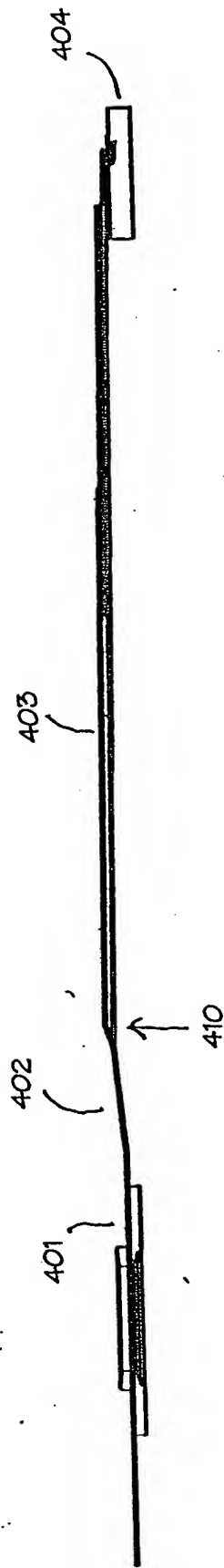


Fig. 4a (positive sag)

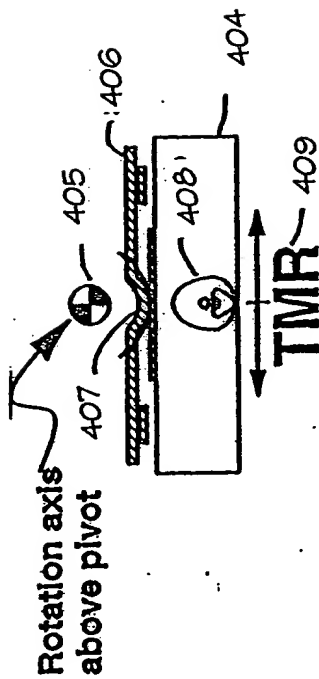


Fig. 4b (positive sag)

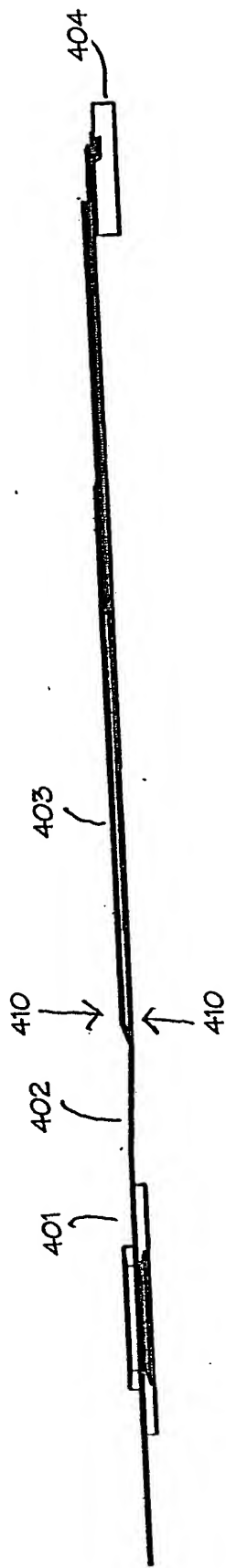


Fig. 4c (optimal sag)

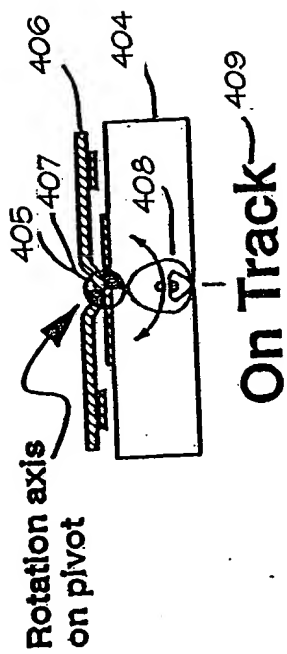


Fig. 4d (optimal sag)

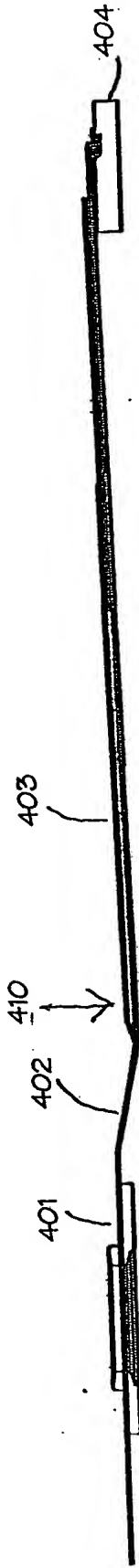


Fig. 4e (negative sag)

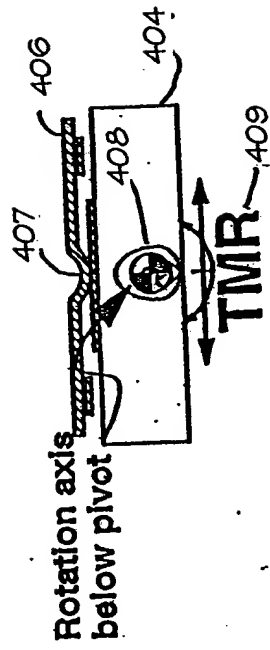


Fig. 4f (negative sag)

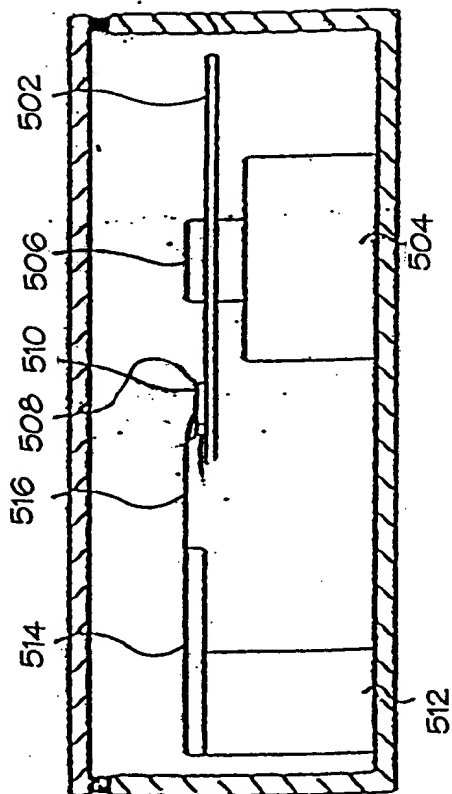


Fig. 5a

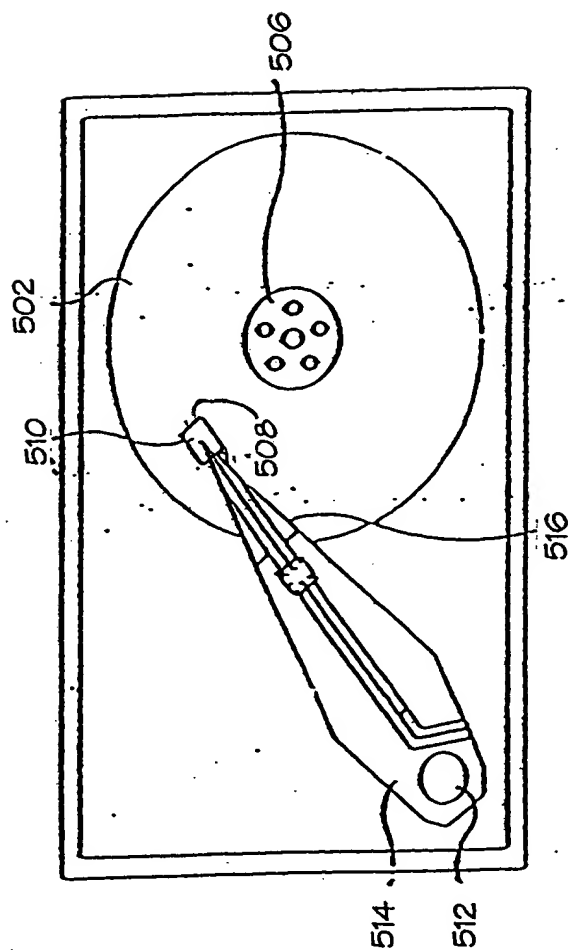


Fig. 5b

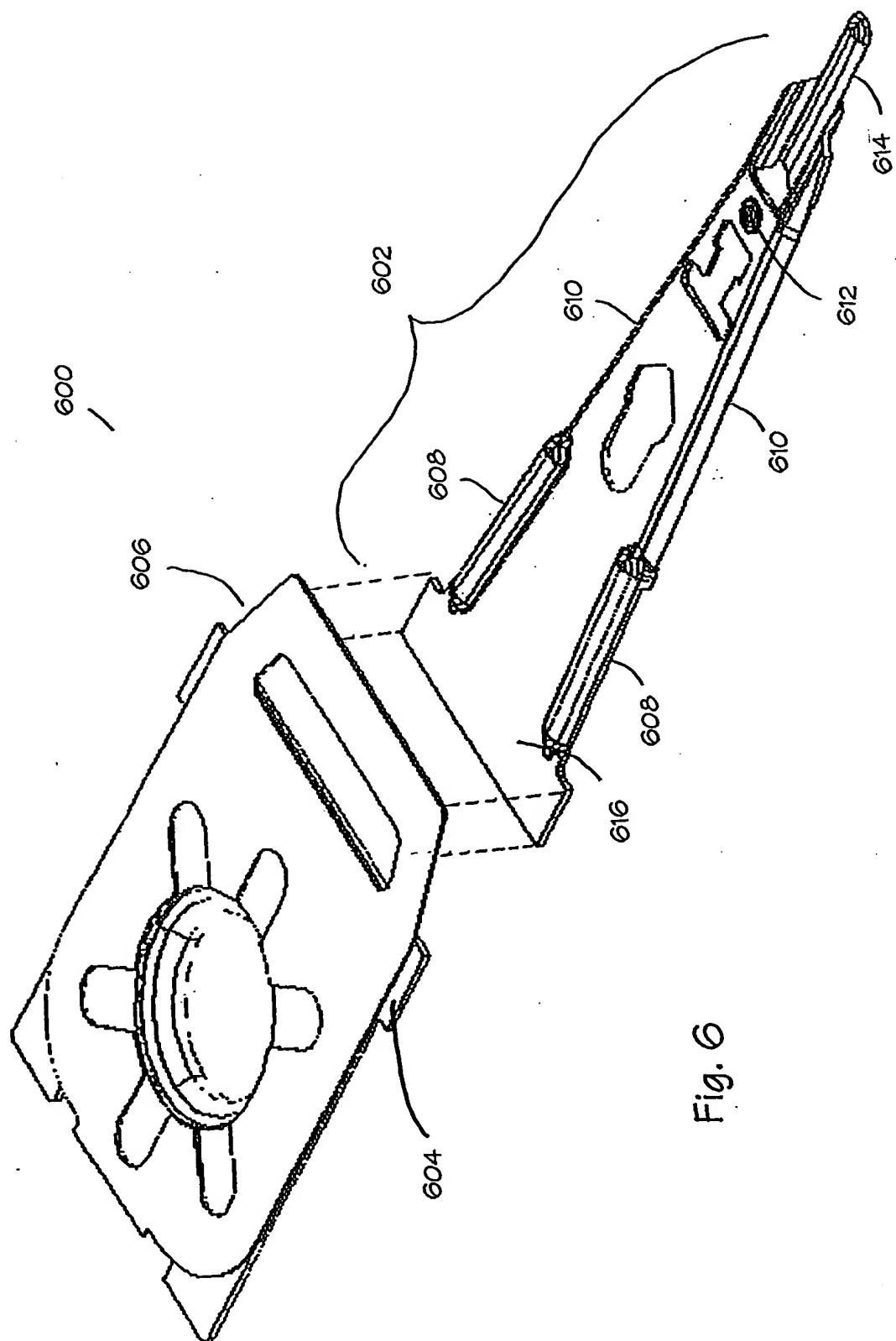


Fig. 6

FIG. 7

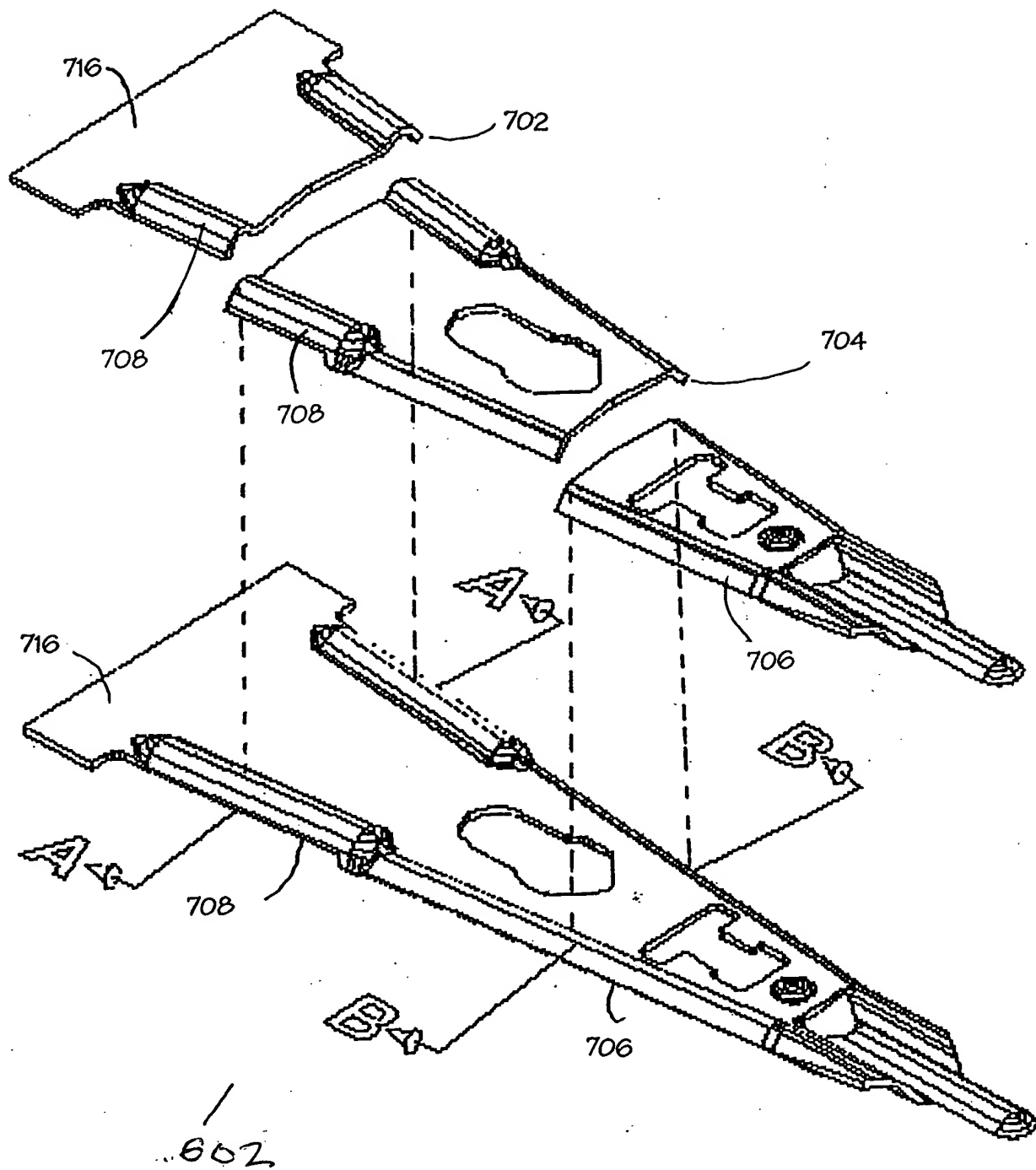


Fig. 7



FIG. 8a

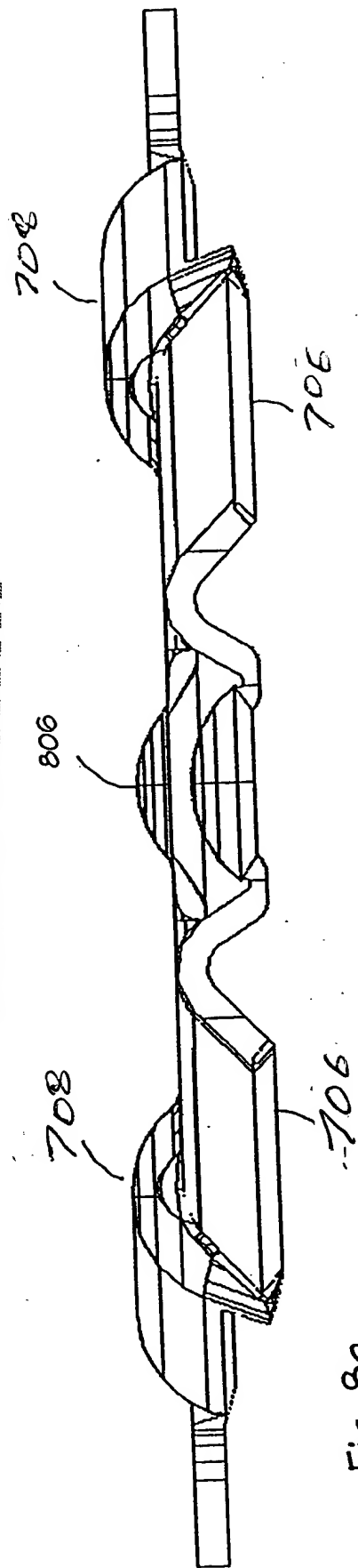


Fig. 8a

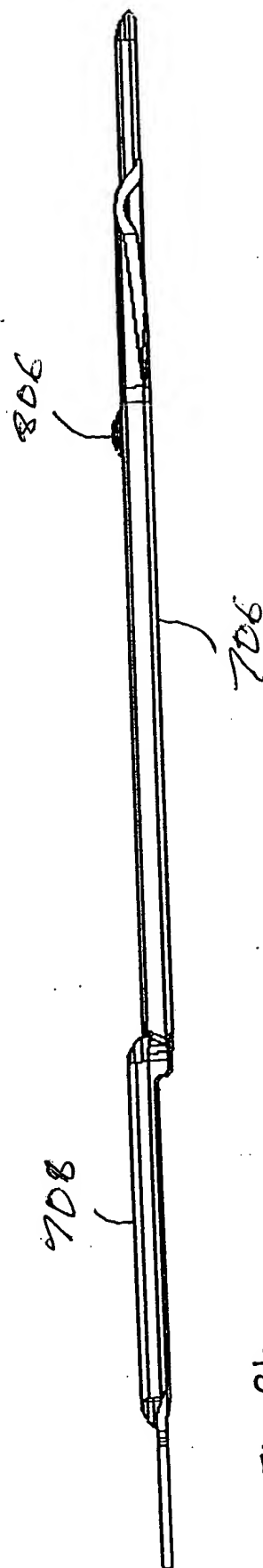


Fig. 8b

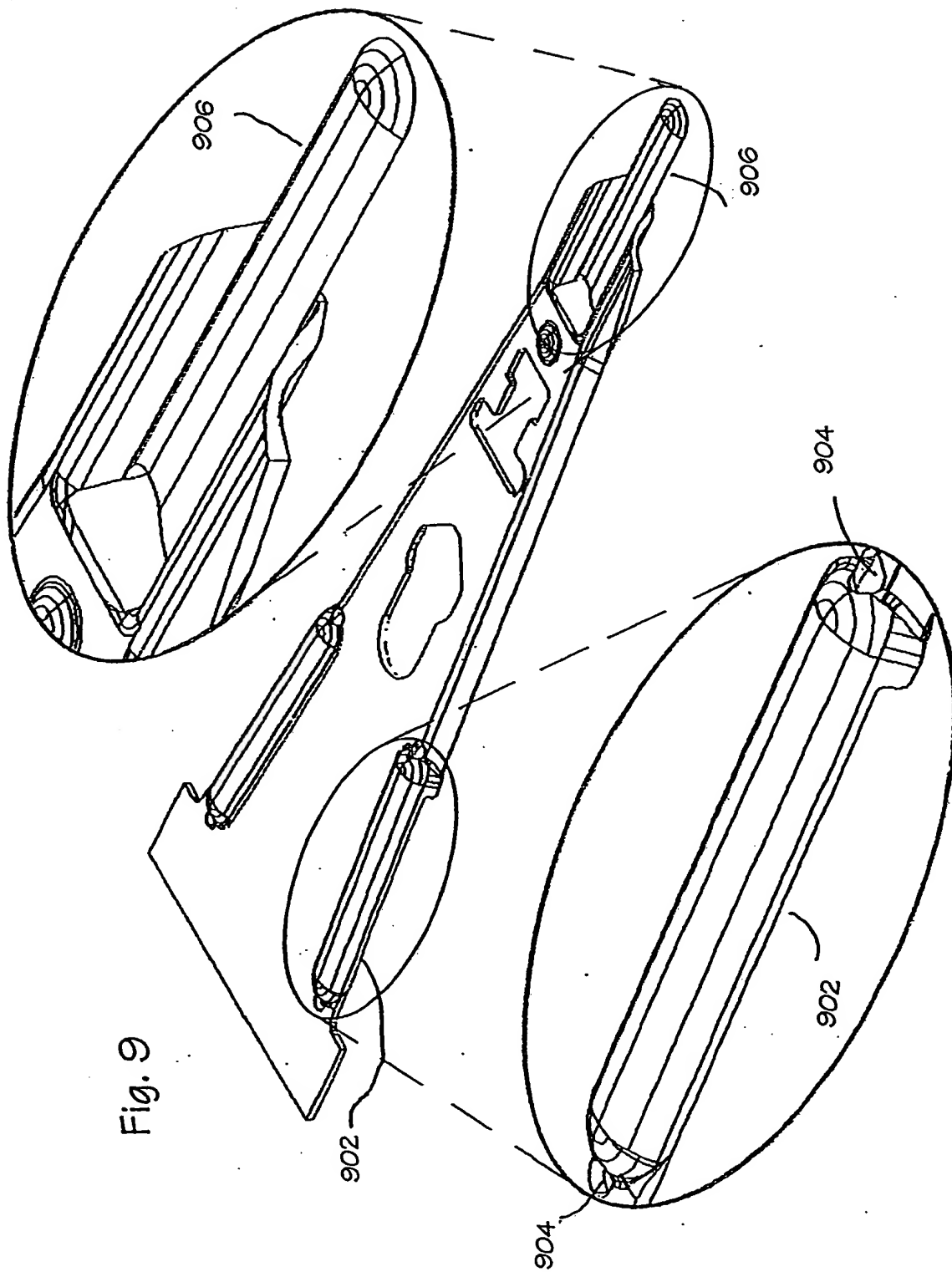


Fig. 9